

WORK ORDER 2009-16

Date opened: 10 August 2009

Project: Peg Steps
Type: Eurocopter AS350/355 SeriesBatch Quantity: 2 ~~5~~ Peg Step Ass'y (Right Hand)
~~5 Peg Step Ass'y (Left Hand)~~Approval: SH09-38
Drawing List: DCL827-2

Fabrication and Assembly Drawing(s)	Description
82735, Rev. 0	Peg Step Fabrication

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	<u>Y</u> ✓
Document Control List revision level matches (or exceeds) STC:	<u>Y</u> ✓
Drawings revision levels match Document Control List:	<u>Y</u> ✓
Purchase order or Work order source is recorded for each part/ass'y:	<u>Y</u> ✓
Tests and inspections specifically called out on drawings are complete:	<u>Y</u> ✓
Release tags associated with all fabricated parts are attached:	<u>Y</u> ✓
All mounting hardware and supplies are included:	<u>Y</u> ✓


List all non-conformities raised: _____

Welder Signature: _____ Date: _____

Inspector Signature: Jeff Calk. Date: 05 APRIL 2010

Drawing: 82735 Revision 0
Assembly: 82735-01 Peg Step (Right)
82735-02 Peg Step (Left)

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
2 5 total	82735-01	Peg Step Assembly(Right)			
5 total	82735-02	Peg Step Assembly (Left)			
1	82735-03	Tube	304 Stainless Steel, 1.0 x 0.035 tube	8076	
1	82735-04	Plate	304 Stainless Steel, 1.0 x 0.125 bar	7006	
2	82735-05	Bushing	304 Stainless Steel, 0.375 x 0.065 tube	8042	
1	82735-06	Cap	321 Stainless Steel, 0.050 Sheet	3021	


Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS2685C	ER308L Rod		
Final Inspection	Drawing 82735			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

1. Approving Civil Aviation Authority/Country Transport Canada		<div style="text-align: center;"> AUTHORIZED RELEASE CERTIFICATE FORM ONE </div>			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice 2009-16
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
	Peg Step	82735-01	1	N/A	New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			<div style="border: 1px solid black; padding: 5px;"> 14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations. </div>		
13b. Signature <i>Jeff Clarke</i>		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 15 Apr 2010		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
Installer Responsibilities					
This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					

AIRSPAN

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2009-16	
6. Item	7. Description Peg Step	8. Part Number 82735-01	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 05 Apr 2010		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

HORIZON